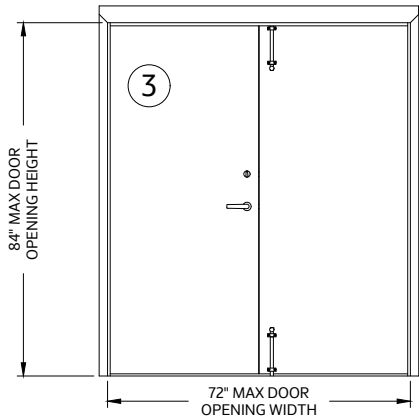


PRODUCTS ILLUSTRATED IN THIS DOCUMENT ARE QUALIFIED FOR LARGE AND SMALL MISSILE IMPACT. LARGE MISSILE IMPACT IS 9 LB 2 X 4 AT 50 FEET PER SECOND OR 350 FT-LBS. (MISSILE LEVEL D) PRODUCT MEETS REQUIREMENTS OF THE HIGH VELOCITY HURRICANE ZONE.



Assembly	Door Series ¹	Minimum Door Gauge	Maximum Design Pressure (psf)		Maximum Door Opening (inches)		Door Swing	Latching Hardware Description		
			Positive	Negative	Width	Height		Type	Brand	Model
1	BSC	19	70	70	72	84	Out-Swing	Rim Exit ²	ASSA ABLOY ACCENTRA	7150(F)WS/7250(F)WS
2 ³	BSC	19	70	70	72	84	Out-Swing	Mortise Lock W/ Deadbolt Function (Active)	ASSA ABLOY ACCENTRA	8800 Series
								Surface Bolts (Inactive)	ASSA ABLOY ACCENTRA	988Y, 988Y-1, 988Y-2
3 ³	BSC	19	70	70	72	84	Out-Swing	Cylindrical Lock & Cylindrical Deadbolt	ASSA ABLOY ACCENTRA	4700LN Series D100 Series Deadbolt
								Surface Bolts (Inactive)	ASSA ABLOY ACCENTRA	988Y, 988Y-1, 988Y-2
Hinges	Butt	4-1/2" x 4-1/2" x 0.134" min. thick steel or stainless steel hinges, or any FBC approved hinges may be used. Any SDI member hinge locations may be used.								
	Continuous	Markar FM300, FM3500 continuous stainless steel; Pemko FMSLFHD, FMSLIHD continuous aluminum hinges may be used. Any FBC approved continuous hinge may be used.								
Auxiliary Hardware		1" diameter preparations for door position switches, door position switches that fit in a cutout measuring 1.25" x 4.875", and Securitron CEPT, EPT, EPTL, EPT-SC, ICPT, and SEPT may be used. Maglocks may be used in addition to the hardware listed above. Viewers with 1" and smaller hole preparation may be used. Any surface mounted closer may be used. ASSA ABLOY ACCENTRA M200FWS or KRM200FWS hardware mullions may be used (M203 Mullion Spacer Kit required for frames less than 6-1/2" depth).								

³ The local building official must approve this configuration of hardware for use in a means of egress.

COMMERCIAL STEEL EXTERIOR DOOR ASSEMBLIES
FLUSH OR EMBOSSED PANEL PAIRED DOOR ASSEMBLIES
FBC EIGHTH EDITION (2023)
FLORIDA PRODUCT APPROVAL # 47856.1

REV	DESCRIPTION	DRWN	CHKD	DATE
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UL FILE #: R41978

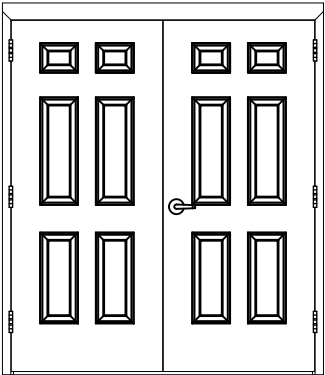
VOL. SEC. ILL: 1.1.A

SHEET: 2 OF 8

AADG, INC. FLUSH OR EMBOSSED PANEL PAIRED DOOR ASSEMBLIES

PRODUCTS ILLUSTRATED IN THIS DOCUMENT ARE QUALIFIED FOR LARGE AND SMALL MISSILE IMPACT. LARGE MISSILE IMPACT IS 9 LB 2 X 4 AT 50 FEET PER SECOND OR 350 FT-LBS. (MISSILE LEVEL D)
PRODUCT MEETS REQUIREMENTS OF THE HIGH VELOCITY HURRICANE ZONE.

ALTERNATE ELEVATIONS



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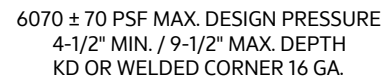
AADG, Inc.
9159 Telecom Drive
Milan, TN 38358

COMMERCIAL STEEL EXTERIOR DOOR ASSEMBLIES
FLUSH OR EMBOSSED PANEL PAIRED DOOR ASSEMBLIES
FBC EIGHTH EDITION (2023)
FLORIDA PRODUCT APPROVAL # 47856.1

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EMBOSSED PANEL DOORS LIMITED TO 18 GA STEEL AND POLYSTYRENE CORE.

PRODUCTS ILLUSTRATED IN THIS DOCUMENT ARE QUALIFIED FOR LARGE AND SMALL MISSILE IMPACT. LARGE MISSILE IMPACT IS 9 LB 2 X 4 AT 50 FEET PER SECOND OR 350 FT-LBS. (MISSILE LEVEL D) PRODUCT MEETS REQUIREMENTS OF THE HIGH VELOCITY HURRICANE ZONE.



Technical drawing of a door jamb cross-section. The drawing shows a vertical section of the jamb with a horizontal flange at the top. Key dimensions and labels include:

- 1-15/16"**: Dimension for the top flange width.
- Door Rabbet**: Label for the recessed area on the top flange.
- 4-1/2" MIN. 9-1/2" MAX.**: Dimension for the total height of the jamb.
- HEAD FACE 2" MIN 4" MAX**: Label for the top face of the jamb.
- JAMB FACE 2"**: Label for the side face of the jamb.

NOTES:

1. MINIMUM/MAXIMUM FRAME DEPTHS MAY BE LIMITED BY ANCHOR TYPE. CONSULT FACTORY OR SERVICE CENTER FOR LIMITATIONS.

A technical diagram showing a full web weld connection between two I-beams. The top beam is shown in profile, and the bottom beam is shown in cross-section. A weld is applied along the entire length of the web of the bottom beam, connecting it to the bottom flange of the top beam. A leader line points to the weld with the text "FULL WEB WELD".

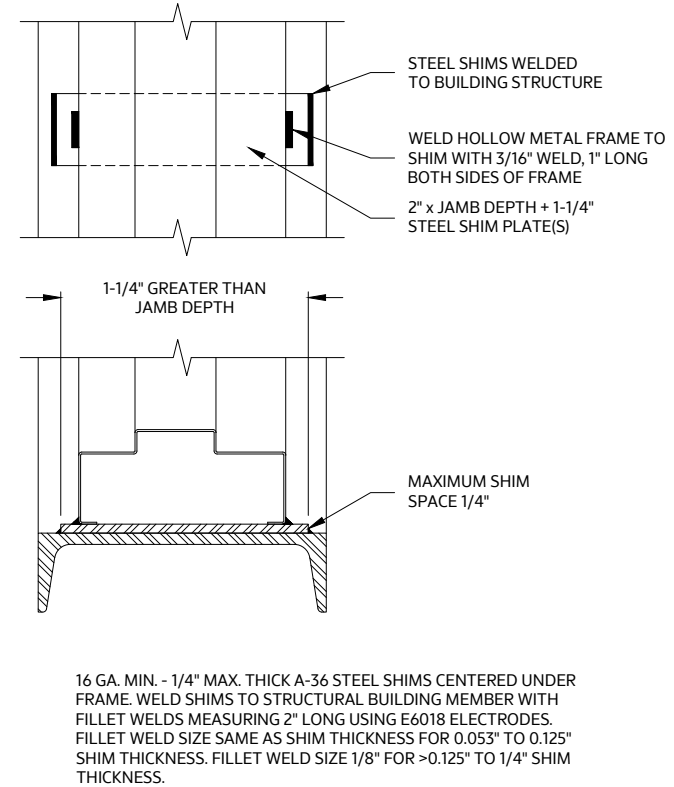
- ASSA ABLOY**

AADG, Inc.
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Milan, TN 38358

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The diagrams illustrate the following masonry anchor types and installation methods:

- WIRE MASONRY ANCHOR:** Shows a wire anchor installed in a CMU block and throat filled with 1800 PSI mortar. The installation is a snap-in type.
- MASONRY "T" ANCHOR (WELDED):** Shows a welded T-shaped anchor installed in a CMU block and throat filled with 1800 PSI mortar. The installation is a snap-in type.
- MASONRY "T" ANCHOR:** Shows a standard T-shaped anchor installed in a CMU block and throat filled with 3000 PSI mortar. The installation is a snap-in type.
- MASONRY "T" ANCHOR (ADJUSTABLE):** Shows an adjustable T-shaped anchor installed in a CMU block and throat filled with 3000 PSI mortar. The installation is a snap-in type, with a note to "Bend in Field to fit".
- YOKE AND STRAP MASONRY ANCHOR:** Shows a yoke and strap anchor installed in a CMU block and throat filled with 3000 PSI mortar. The installation is welded.
- POURED IN PLACE WALL:** Shows a vertical masonry wall with a precast block and a vertical anchor being poured in place.

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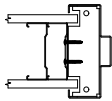
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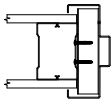
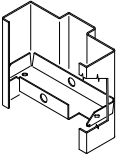
SHEET: 5 OF 8

AADG, INC. FLUSH OR EMBOSSED PANEL PAIRED DOOR ASSEMBLIES

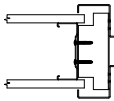
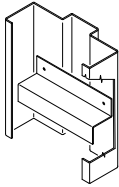
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PRODUCT MEETS REQUIREMENTS OF THE HIGH VELOCITY HURRICANE ZONE.



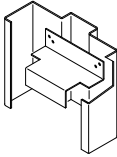
LOOSE ANCHORS MUST BE WELDED TO EACH
FRAME FACE WITH ½" MIN WELDS.
2 - #14 X 1" MIN. SCREWS REQUIRED PER ANCHOR
CENTERED ON STUD
MIN SCREW SPACING: 0.75"
18 GA MIN STEEL STUDS



2 - #14 X 1" MIN. SCREWS REQUIRED PER ANCHOR
CENTERED ON STUD
MIN SCREW SPACING: 0.75"
18 GA MIN STEEL STUDS



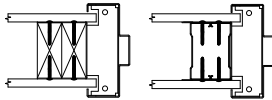
2 - #14 X 1" MIN. SCREWS REQUIRED PER ANCHOR
CENTERED ON STUD
MIN SCREW SPACING: 0.75"
18 GA MIN STEEL STUDS



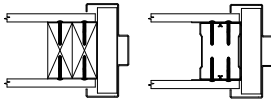
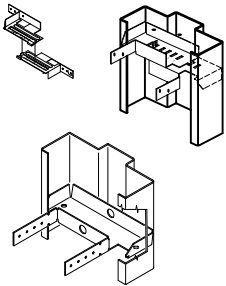
LOOSE METAL STUD ANCHOR

WELDED RECESSED METAL STUD ANCHOR

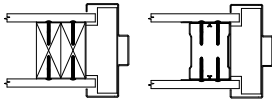
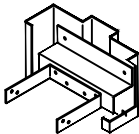
WELDED FLUSH METAL STUD ANCHOR



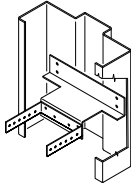
SINGLE PIECE OR ADJUSTABLE LOOSE ANCHOR
LOOSE ANCHORS MUST BE WELDED TO EACH
FRAME FACE WITH ½" MIN WELDS.
4 - #8 X 1" MIN. SCREWS REQUIRED PER ANCHOR
WOOD STUD MIN EDGE DISTANCE: 0.524"
METAL STUD MIN EDGE DISTANCE: 0.328"
(METAL STUD 18 GA MIN)



4 - #8 X 1" MIN. SCREWS REQUIRED PER ANCHOR
WOOD STUD MIN EDGE DISTANCE: 0.524"
METAL STUD MIN EDGE DISTANCE: 0.328"
(METAL STUD 18 GA MIN)



4 - #8 X 1" MIN. SCREWS REQUIRED PER ANCHOR
WOOD STUD MIN EDGE DISTANCE: 0.524"
METAL STUD MIN EDGE DISTANCE: 0.328"
(METAL STUD 18 GA MIN)



LOOSE WOOD STUD ANCHOR
(MAY BE USED WITH WOOD OR METAL STUD)

WELDED RECESSED WOOD STUD ANCHOR
(MAY BE USED WITH WOOD OR METAL STUD)

WELDED FLUSH WOOD STUD ANCHOR
(MAY BE USED WITH WOOD OR METAL STUD)

Jamb Anchor Locations

Opening Size	Anchor Type	Anchor Spacing
		Up to and including 70 psf
Up to and including 6'0" x 7'0"	Wood or Metal Stud Anchors	12" max from each end 22" max on center

ASSA ABLOY

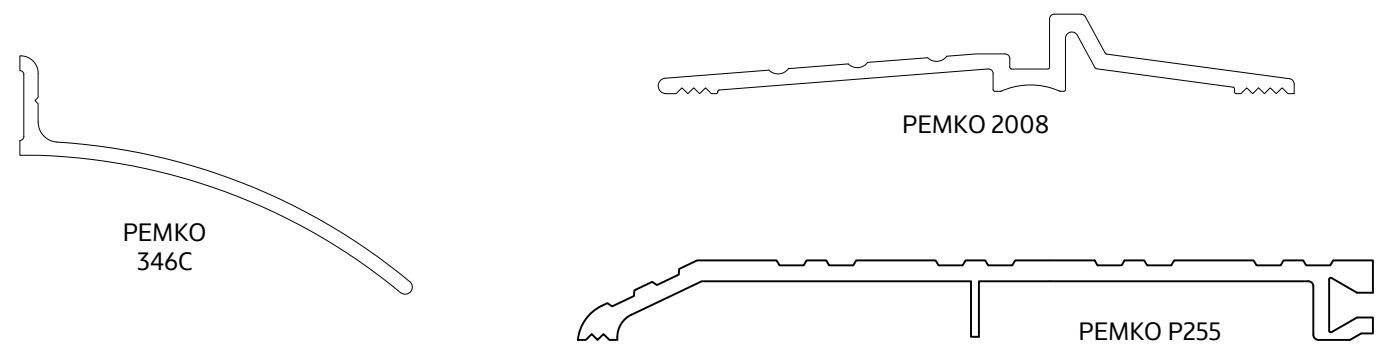
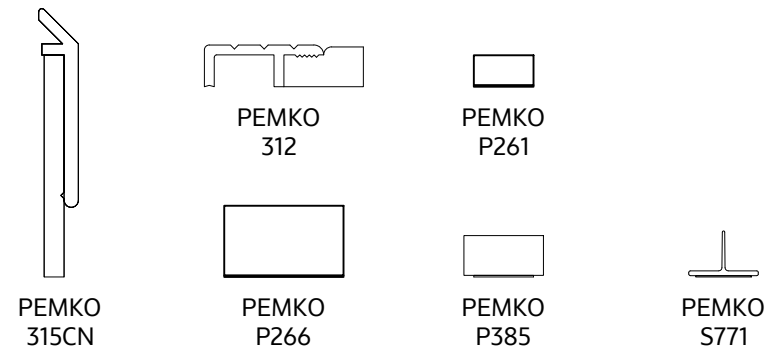
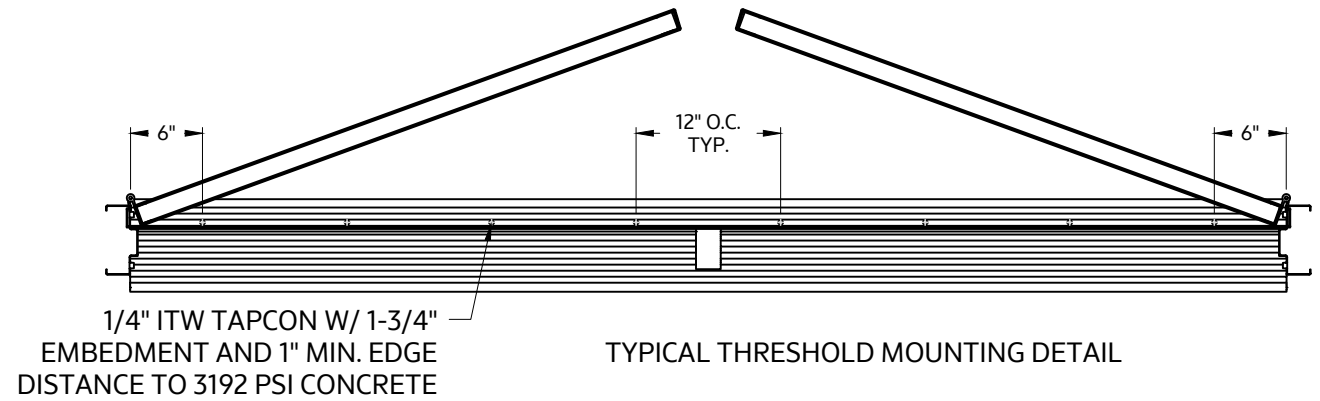
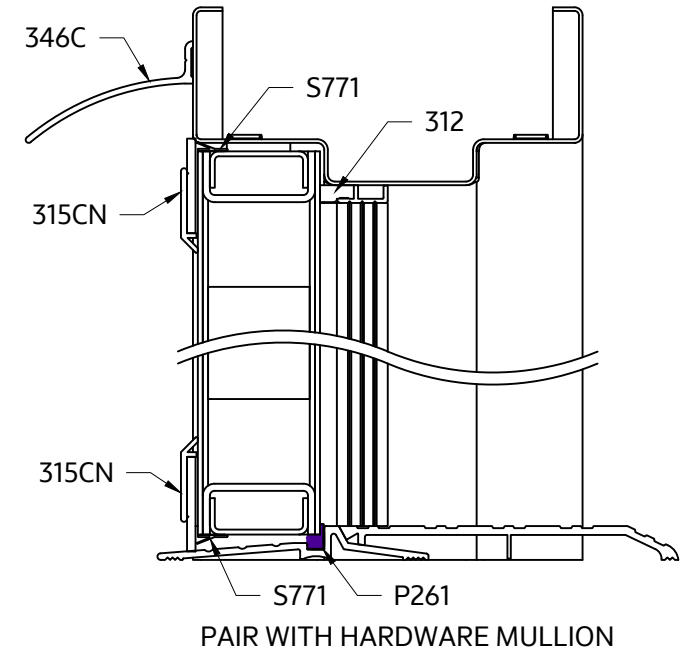
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COMMERCIAL STEEL EXTERIOR DOOR ASSEMBLIES
FLUSH OR EMBOSSED PANEL PAIRED DOOR ASSEMBLIES
FBC EIGHTH EDITION (2023)
FLORIDA PRODUCT APPROVAL # 47856.1

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PEMKO WEATHERSTRIP USED ON AADG, INC. DOORS AND FRAMES WHERE WATER INFILTRATION IS REQUIRED.



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GENERAL NOTES

1. THE SYSTEM DESCRIBED HEREIN HAS BEEN DESIGNED AND TESTED IN ACCORDANCE WITH THE FLORIDA BUILDING CODE EIGHTH EDITION (2023), FOR USE WITHIN AND OUTSIDE THE HIGH VELOCITY HURRICANE ZONE, PER TAS 201 / 202 / 203 STANDARDS. LARGE MISSILE IMPACT IS QUALIFIED FOR MISSILE LEVEL D.
2. NO 33-1/3% INCREASE IN ALLOWABLE STRESS HAS BEEN USED IN THE DESIGN OF THIS SYSTEM.
3. POSITIVE AND NEGATIVE DESIGN PRESSURES CALCULATED FOR USE WITH THIS SYSTEM SHALL BE DETERMINED PER SEPARATE ENGINEERING IN ACCORDANCE WITH THE GOVERNING CODE. DESIGN PRESSURE REQUIREMENTS AS DETERMINED IN ACCORDANCE WITH ASCE 7-22 AND OF THE FLORIDA BUILDING CODE SHALL BE LESS THAN OR EQUAL TO THE POSITIVE OR NEGATIVE DESIGN PRESSURE CAPACITY VALUES LISTED HEREIN FOR ANY ASSEMBLY AS SHOWN.
4. DESIGN PRESSURES NOTED HEREIN ARE BASED ON MAXIMUM TESTED PRESSURES DIVIDED BY A 1.5 SAFETY FACTOR.
5. THE SYSTEM DETAILED HEREIN IS GENERIC AND DOES NOT PROVIDE INFORMATION FOR A SPECIFIC SITE. FOR SITE CONDITIONS DIFFERENT FROM THE CONDITIONS DETAILED HEREIN, A LICENSED ENGINEER OR REGISTERED ARCHITECT SHALL PREPARE SITE SPECIFIC DOCUMENTS FOR USE IN CONJUNCTION WITH THIS DOCUMENT.
6. THE ADEQUACY OF THE EXISTING STRUCTURE TO WITHSTAND SUPERIMPOSED LOADS IS OUTSIDE THE SCOPE OF THIS CERTIFICATION AND SHALL BE VERIFIED BY OTHERS. OPTIONAL WOOD BUCKS (BY OTHERS) SHALL BE ANCHORED PROPERLY TO TRANSFER LOADS TO THE EXISTING STRUCTURE.
7. ALL ALUMINUM SHALL BE 6063-T6 ALLOY AND TEMPER UNLESS OTHERWISE NOTED.
8. ALL COLD ROLLED STEEL SHALL BE A568/A568M AND ALL STAINLESS STEEL SHALL BE ASTM A480/A480M, UNLESS OTHERWISE NOTED.
9. HARDWARE SHALL BE INSTALLED PER MANUFACTURERS' INSTRUCTIONS.
10. ALL BOLTS AND WASHERS (EXCLUDING INSTALLATION ANCHORS) SHALL BE ZINC COATED STEEL, GALVANIZED STEEL, OR STAINLESS STEEL WITH A MINIMUM TENSILE STRENGTH OF 60 KSI, UNLESS OTHERWISE NOTED.
11. PLASTIC COMPONENTS USED WITHIN THE HVHZ MUST MEET ALL APPLICABLE FIRE/SMOKE/UV PERFORMANCE REQUIREMENTS AS SET FORTH IN THE ABOVE-NOTED BUILDING CODE AND SHALL BE SUBMITTED TO THE AUTHORITY HAVING JURISDICTION FOR REVIEW AS REQUIRED.
12. ALL DISSIMILAR MATERIALS SHALL BE PAINTED, PLATED, OR OTHERWISE PROTECTED FROM CORROSION. ALL WOOD SHALL BE PROTECTED FROM EXPOSURE AND FROM CONTACT WITH DISSIMILAR MATERIALS.
13. EXCEPT AS EXPRESSLY PROVIDED HEREIN, NO ADDITIONAL CERTIFICATIONS OR AFFIRMATION ARE INTENDED.
14. ALTERATIONS, ADDITIONS, HIGHLIGHTING, OR OTHER MARKINGS TO THIS DOCUMENT ARE NOT PERMITTED AND INVALIDATE THIS CERTIFICATION.
15. DOOR AND FRAME SHALL BE PERMANENTLY LABELED PER UL GUIDELINES CATEGORY ZHLL - PRODUCT FOR USE IN WINDSTORM RATED ASSEMBLIES, ZHDL - WINDSTORM RATED SWINGING DOOR COMPONENTS - DOOR FRAMES, OR ZHCW - WINDSTORM RATED SWINGING DOOR COMPONENTS - SWINGING DOORS, EXTERIOR.

ZHLL.Guideinfo

ZHDL.Guideinfo

ZHCW.Guideinfo

ADDITIONAL FRAME INFORMATION

1. BUILDING WALLS MUST BE DESIGNED TO SUPPORT AND SUSTAIN LOADS DEVELOPED BY THE DOOR AND FRAME ASSEMBLY AND TRANSFER LOADS TO THE BUILDING STRUCTURE.
2. ROUGH OPENING MATERIAL, BY OTHERS, MUST BE INSTALLED PROPERLY TO TRANSFER LOADS TO THE BUILDING STRUCTURE.
3. ANCHORING OR LOADING CONDITIONS NOT SHOWN IN THESE DETAILS ARE NOT PART OF THIS APPROVAL.
4. ANCHOR EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.
5. WOOD DENSITY, $G = 0.55$.
6. ANCHORS SHALL BE AS LISTED AND SPACED AS SHOWN IN THE TABLE FOR EACH GROUP OF PRODUCTS.
7. SUBSTITUTION OF COMPONENTS MUST BE IN COMPLIANCE WITH THE CURRENT FLORIDA BUILDING CODE.
8. IT IS RECOMMENDED THAT THE GAUGE OF THE FRAME BE EQUAL TO OR GREATER THAN THAT OF THE DOOR.

ALLOWABLE JOB SITE PREPARATIONS/MODIFICATIONS

THE FOLLOWING JOB SITE PREPARATIONS TO DOORS AND/OR FRAMES SHALL BE PERMITTED.

1. ROUND HOLES FOR SURFACE-APPLIED HARDWARE/ACCESSORIES, FUNCTION HOLES FOR MORTISE AND/OR CONCEALED HARDWARE, MOUNTING/FUNCTION HOLES FOR ACCESS CONTROL TRIM, HOLES FOR LISTED FIRE PINS, 1 IN. MAX DIA. HOLES FOR VIEWERS, AND 1 IN. MAX DIA. HOLES FOR DOOR POSITION SWITCHES.
 - 1.1. ALL HOLES TO BE PER HARDWARE/ACCESSORY MANUFACTURER'S TEMPLATE/INSTALLATION INSTRUCTIONS.
 - 1.2. DOOR AND/OR FRAME MUST BE PROPERLY REINFORCED FOR HARDWARE FROM MANUFACTURING LOCATION PER LISTING.

THE FOLLOWING JOB SITE MODIFICATIONS TO DOORS AND/OR FRAMES SHALL BE PERMITTED.

1. INSTALLATION OF WELDED STEEL FILLER PLATES OF EQUAL OR GREATER THICKNESS TO THE AS-CERTIFIED DOOR AND/OR FRAME DESIGN. FILLER PLATES MUST BE FULLY WELDED WITH NO CLEARANCES.
2. HOLES UP TO AND INCLUDING 0.5 IN. DIA. (OR EQUIVALENT 0.8 IN.² AREA) MAY BE FULLY WELDED.

ADDITIONAL WEATHERSTRIPPING INFORMATION

WHERE WATER INFILTRATION IS NOT REQUIRED, THE FOLLOWING PEMKO WEATHERSTRIP OR ANY SCREW OR ADHESIVE APPLIED WEATHERSTRIPPING/SEALS MAY BE USED.

Seals	
Manufacturer	Model/Series
Pemko	S77, S771, S771x6, S772, S773, S776, S776x6, HS2000, HS2000xS44, HS2000xS88, 5110, P240, P241, P242, P243, P244, P260, P261, P262, P263, P264, P265, P266, P380, P381, P382, P384, P385, P386, P387, P388, P390, P391, P392, P393, P394, P396, P397, P398, P484, P490, P491, P493, or P497 (with _NB, _S, _PK, _V, _R, _Q, SSE, SSR, SSS, SSN, _SPK, _P, CN, or _N Suffixes) - Adhesive Applied Perimeter Seals
	29045, 29344, 29346, 45041, 45061, 45100, 45137, 45175, 45250, 45400, 46062, 90041, 90062, 90100, 90137, 285, 290, 294, 296, 297, 303, 305, 306, 309, 312, 315, 316, 319, 321, 322, 330, 332, 345, 350, 351, 375, 379, 2815, 2891, 2892, 2893, 2902, 2903, 3151, 3452, 18041, 18050, 18061, 18062, 18100, 18137, 18175, 18250, 18400, 28945, 29310, 29313, 29324, 29326, 293100, 335, 336, 368, 307, 308, 56, or 57 (with _NB, _S, _PK, _V, _R, _Q, SSE, SSR, SSS, SSN, _SPK, _P, CN, _N or _M Suffixes) - Screw Applied Perimeter Seals
	346 Rain Drip

Thresholds	
Manufacturer	Model/Series
Pemko	173, 151, 270, 271, 272, 276, 573, 2715, 2716, 2748, 2749, 2750, 273x3, 273x4, 2746x6, or 274x4 (with or without _FG, _SS, or _SSFG Suffixes) - Saddle Thresholds
	157, 158, 2727, or 766x5 (with or without _FG or _SS Suffixes) - Offset Saddle Thresholds
	273, 274, 278, 279, 2746, or 2755 (with or without _SS Suffix) - Half Saddle Thresholds
	766 Offset Half Saddle Threshold
	2001, 2005, 2006, 2007, 2008, 2009, 2010, 2705, 273x224, 273x292, 2746x292, 274x224, 274x292, 278x224, 278x292, 279x224, or 279x292 (with or without _FG, _FGT, _FGP, _FGPK, _FGV, _P, _PK, _R, _SSFG, _STC, _T, or _V Suffixes) - Latching Panic Exit Saddle Thresholds
	18/1 or 14/1 - Plate Thresholds

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COMMERCIAL STEEL EXTERIOR DOOR ASSEMBLIES
FLUSH OR EMBOSSED PANEL PAIRED DOOR ASSEMBLIES
FBC EIGHTH EDITION (2023)

FLORIDA PRODUCT APPROVAL # 47856.1

REV	DESCRIPTION	DRWN	CHKD	DATE
1	ORIGINAL ISSUE	PM	TR	2025-12-09
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